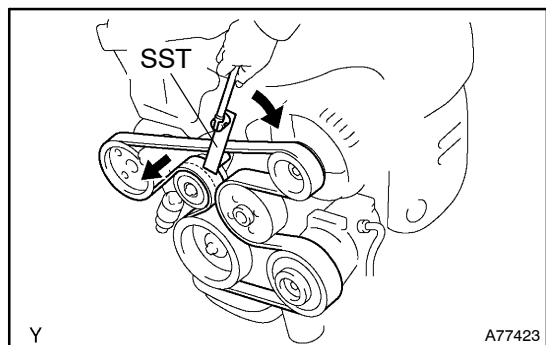


DRIVE BELT (2AZ-FE)

REPLACEMENT

141S3-01

1. REMOVE FRONT WHEEL RH
2. REMOVE ENGINE UNDER COVER RH



3. REMOVE FAN AND GENERATOR V BELT

- (a) Using SST, loosen the V belt tensioner arm clockwise, then remove the fan and generator V belt.
SST 09249-63010

4. INSTALL FAN AND GENERATOR V BELT

- (a) Using SST, loosen the V belt tensioner arm clockwise, then install the fan and generator V belt.
SST 09249-63010
5. INSTALL ENGINE UNDER COVER RH
6. INSTALL FRONT WHEEL RH
Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)